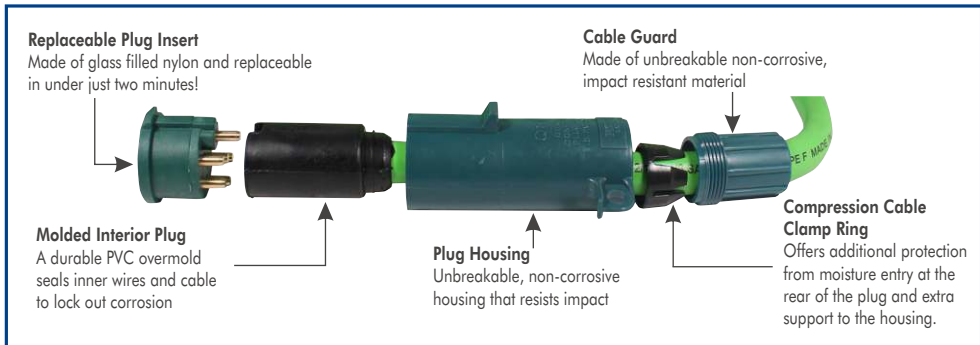


QCP™ Cartridge Replacement Instructions

Phillips recommends replacing the QCP™ cartridge every 6-12 months or sooner in areas where conditions make corrosion more prevalent.



ITEMS NEEDED:

- New QCP™ cartridge P/N: 16-125
- Small phillips or flathead screwdriver
- Di-electric grease P/N: 80-250

INSTRUCTIONS:

Note: Instructions are also on the Plug Housing and Molded Interior Plug to remove and replace the Quick-Change cartridge insert.

1. Remove screw from housing. (Set screw in safe place to be used again later.) Fig. 1
2. Unscrew cable guard. Fig. 2
3. Slide cable guard, compression ring and plug housing back. Fig. 3
4. Remove and dispose of QCP™ cartridge insert. Fig. 4
5. Ensure inside of molded interior plug is corrosion free, clean and dry. Apply di-electric grease to molded interior plug connections. Fig. 5
6. Plug-in new QCP™ cartridge insert. (P/N: 16-125) Fig. 6
7. Slide cable guard, compression ring and plug housing back into place. Be sure screw holes on plug housing and cartridge line up. Fig. 7
8. Screw/tighten cable guard and housing together, and re-install screw from step one in the side of the plug housing. Fig. 8 & 9
9. Apply di-electric grease to front of plug. Fig. 10

